

beta bed™

Assembly Instructions

(Model: Beta-DIY)

Wallbed Frame and Cabinet System

The Beta Bed system is designed for cabinet builders to create high quality wall bed furniture

SINGLE, DOUBLE, KING and Specially-sized Wallbeds
Both Vertical & Horizontal Installations

Contains Mechanism and Hardware

- Spring Balance Lift Mechanism - SBLM
- Steel Folding Leg System with Segmented Rod (Pat. Pending)
- All Necessary Hardware - For Mechanism and Cabinet
- Assembly Instructions and Cut Lists for Cabinets
- Wall Bed mechanisms and Hardware Components to assist
- the Cabinet Builder to create the best wallbed system available

**** 5 YEAR WARRANTY ****

Designed to Exceed
International ISO 9002 Standards for
Residential Specifications

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Project Start Up

- Familiarise yourself with all of the components in the Beta-DIY System, as well as thoroughly study this manual so you may plan the steps required to complete the project. **Tools, Board and Board Finishing products are not supplied in the Alpha bed kit. These items are noted in the Required Hardware Items on page 5.**
- Study all illustrations and plan drawings. Make sure that the space available is adequate for the specified dimensions of the bed cabinet, both in the open and closed positions (see cut list pages 5-6 to cross check dimensions).
- Check the suitability of the floor and wall to ensure the fastening devices supplied with the product will withstand the forces generated: the value of the test force for each attaching point/bracket is 400N. Four screws are required and provided for each fixing point (4 per bracket).
- Panels should be 3/4" (19mm) ply core. Particle board is acceptable but with more attention given to assembly procedures and handling. This is discussed further in this manual.
- Pull handles to open the bed down are not provided. Select these from your local decorative hardware supplier. Have them on site at the time of assembly.
- Check to be sure that all items are available:
 - Beta D.I.Y. Hardware System
 - Cabinet Components and Hardware
 - Necessary Tools you require are listed on page 5.
- If you choose a horizontal bed orientation, a separate cut list is provided and assembly diagrams are on page 21.

Steps to Complete Project

1. Prepare all wood cabinet components.
2. Mount Lift Mechanism.
3. Install springs in Lift Mechanisms.
4. Assemble the Bed Cabinet.
5. Attach Bed Cabinet to wall.
6. Assemble Bed Face Panel Unit.
7. Prepare and assemble Cleats and Rails to Bed Face.
8. Install the Bed Face Panel in Cabinet
9. Install Handles - Leg Assembly - Mechanism Covers - Mattress



Safety Information

Please read and understand the instructions prior to assembly. Incorrect installation of products could result in personal injury or physical damage.

- **It is recommended that only qualified trades persons and competent persons install and make adjustments to the wall bed.**
- **It is the consumers personal responsibility to ensure all persons are trained in operating the wall bed safely prior to use. It is recommended that only adults operate the wall bed. Failure to do so may result in injury or damage to person or product.**
- **It is essential that the wall bed is securely fixed to the wall with the correct fixings. Risk of injury or death may occur if wall bed and / or cabinet is not correctly secured. Do not try to pull the bed down into the horizontal position unless it is fixed. Fixations must be checked regularly.**
- **Springs must be removed as a necessary first step in the deinstallation of a wall bed.**
- **Please ensure springs are kept well lubricated.**

Hideaway Ltd. and WBS Ltd. are not responsible for any damages or injuries incurred by incorrect installation or incorrect use of this product.

Carton Contents for **beta bed**[™]

Qty.	Item	✓
2	#SBLM - Lift mechanisms, Left & Right	<input type="checkbox"/>
2	#LGD13 - Fold-Away Legs, Left & Right, with the following attached to each leg:	<input type="checkbox"/>
	1 - 3/4" x 1 1/4"(O.D.) "Lexan" Black Plastic Washer	<input type="checkbox"/>
	1 - 5/16" x 1 1/2"(O.D.) Flat Washer.....	<input type="checkbox"/>
	1 - 5/16" Nylock Hex Nut	<input type="checkbox"/>
2	Hardware Card #1 (9 Springs Each) Mechanism Springs	<input type="checkbox"/>
2	Mechanism Spring Safety Cover Plates	<input type="checkbox"/>
1	13" (330mm) Plastic Pipe	<input type="checkbox"/>
1	Hardware Card #5 - Velcro Straps	<input type="checkbox"/>
1	Leg Rod - 6 pcs. (Single, Double or Queen Sizes) Combine for correct length with vertical or horizontal side tilt beds (also see p. 21-22)	<input type="checkbox"/>
Hardware Card #20		
3	2" x 2" (51x51mm) L Brackets(secure Cabinet to wall)	<input type="checkbox"/>
6	#8 x 2" Phillips Head Wood Screws(as above)	<input type="checkbox"/>
6	#8 x 3/4" Flat Head Wood Screws(as above)	<input type="checkbox"/>
3	3/8" Rounded Bumper Buttons(for Top Stretcher)	<input type="checkbox"/>
2	3/8" Flat Bumper Buttons(for Leg Bumpers)	<input type="checkbox"/>
1	Warning Label	<input type="checkbox"/>
1	Danger Label	<input type="checkbox"/>
10	5/16" x 1 1/4" Flat Head Slot Machine Screws(mount mechanism to side panel) ...	<input type="checkbox"/>
10	5/16" Plain Hex Nuts(as above)	<input type="checkbox"/>
2	#8 x 1 1/2" Phillips Pan Head Wood Screws(attach mechanism cover)	<input type="checkbox"/>
Hardware Card #21		
4	5/16" x 1 1/4" Hex head Machine Bolts(attach Bed Unit to Mechanism)	<input type="checkbox"/>
2	5/16" x 1 1/4" Allen Key Socket head Bolts(as above)	<input type="checkbox"/>
6	5/16" x 7/8" Flat Washers(as above)	<input type="checkbox"/>
6	5/16" Nylock Hex Nuts(as above)	<input type="checkbox"/>
2	1/4" Star Washers(attach Legs to Leg Rod)	<input type="checkbox"/>
2	1/4-20 x 1 1/4" Hex Head Bolts(as above)	<input type="checkbox"/>
Hardware Card #22		
22	1"x1"x1 3/4" (25x25x44mm) Assembly Brackets(attach Headboard, Top and Bottom Stretcher, Kick, Facia & Leg Stops).	<input type="checkbox"/>
96	#8 x 3/4" Phillips Pan Head Screws 88 for above, 8 for panel guards)	<input type="checkbox"/>
2	Universal Panel Guards	<input type="checkbox"/>
Hardware Card #23		
12	Confirmat Screws(14 for Cabinet, 12 for Rails)	<input type="checkbox"/>
12	Confirmat Screw Caps(12 for Cabinet, 12 for Foot Rail)	<input type="checkbox"/>

Required Materials List

Qty.	Item	✓
3 sheets *or*	Single/Twin	} Wood Panelling (plycore) or MDF 3/4"x48"x96" (19x1219x2438mm) (use 4 sheets if needed for grain matched bed panels)
4 sheets	Double/Full/Queen	
200	#8 x 1 1/4" Countersink Woodscrews	<input type="checkbox"/>
1 Pint	Carpenter's Glue	<input type="checkbox"/>
6 Sheets	120 Grit Sandpaper	<input type="checkbox"/>
6 Sheets	180 Grit Sandpaper	<input type="checkbox"/>
20-24 linear feet	3/4"x3/4" (19x19mm) Spruce, Birch or Fir (see Cut List for length for cleats)	<input type="checkbox"/>
200 linear feet	13/16" (21mm) Iron-on or peel & stick, pre-glued wood-grain edge tape	<input type="checkbox"/>
1	Mattress (maximum 12" (305mm)thick)	<input type="checkbox"/>
2	Handle and handle screws (Installed in bed face).....	<input type="checkbox"/>

Tools Needed for Assembly

Qty.	Item	✓
1	1/16"; 1/8"; 5/16"; 3/16"; 9/32" Drill Bits	<input type="checkbox"/>
1	3/4" (19mm) Spade Bit	<input type="checkbox"/>
1	1/4" (6mm) Allen Key	<input type="checkbox"/>
2	72" (1829mm) Bar Clamps	<input type="checkbox"/>
1	Awl	<input type="checkbox"/>
6	C-Clamps (6" (150mm) minimum capacity)	<input type="checkbox"/>
1	Household Iron (not needed if edge band is peel & stick)	<input type="checkbox"/>
1	Power Drill	<input type="checkbox"/>
2	Wrenches	<input type="checkbox"/>

Cabinet Cut List (Vertical Orientation)

Numbers in parenthesis () are millimeters.

Single (Mattress size 39"x75"x10" (991x1905x254) maximum thickness)

Overall Cabinet Dimensions: 44 7/8"W x 83 1/4"H x 15 7/8"D (1140 W x 2115 H x 403 D)
Projection from wall: 85 1/2"(2172)

Quantity	Description	Width	Length	Material
2 *or*	Bed Face Panels	21 1/4" (540)	77" (1956)	3/4" (19) Ply
1	Bed Face Panel	42 1/2" (1080)	77" (1956)	3/4" (19) Ply
2	Side Panel	16" (406)	83 1/4" (2115)	3/4" (19) Ply
2	Head Board (1) & Top Panel (1)	14 1/4" (362)	43" (1092)	3/4" (19) Ply
1	Top Facia	2" (51)	43" (1092)	3/4" (19) Ply
1	Bottom Rear Base	6" (152)	43" (1092)	3/4" (19) Ply
1	Bottom Kick	4" (102)	43" (1092)	3/4" (19) Ply

Frame Specifications Box

3	Stiffeners	4" (102)	37 1/2" (953)	3/4" (19) Ply
2	Side Rails	4 1/2" (114)	74 1/2" (1892)	3/4" (19) Ply
2	End Rails	4 1/2" (114)	40 1/2" (1029)	3/4" (19) Ply
2	Side Cleats	3/4" (19)	73" (1854)	3/4" X 3/4" (19x19) solid
2	End Cleats	3/4" (19)	39" (991)	3/4" X 3/4" (19x19) solid

Double (Mattress size 54"x75"x10" (1372x1905x254mm) maximum thickness)

Overall Cabinet Dimensions: 59 7/8"W x 83 1/4"H x 15 7/8"D (1521 W x 2115 H x 403 D)
Projection from wall: 85 1/2"(2172)

Quantity	Description	Width	Length	Material
4 *or*	Bed Face Panels	14 3/8" (365)	77" (1956)	3/4" (19) Ply
2	Bed Face Panels	28 3/4" (730)	77" (1956)	3/4" (19) Ply
2	Side Panel	16" (406)	83 1/4" (2115)	3/4" (19) Ply
2	Head Board (1) & Top Panel (1)	14 1/4" (362)	58" (1473)	3/4" (19) Ply
1	Top Facia	2" (51)	58" (1473)	3/4" (19) Ply
1	Bottom Rear Base	6" (152)	58" (1473)	3/4" (19) Ply
1	Bottom Kick	4" (102)	58" (1473)	3/4" (19) Ply

Frame Specifications Box

3	Stiffeners	4" (102)	52 1/2" (1334)	3/4" (19) Ply
2	Side Rails	4 1/2" (114)	74 1/2" (1892)	3/4" (19) Ply
2	End Rails	4 1/2" (114)	55 1/2" (1410)	3/4" (19) Ply
2	Side Cleats	3/4" (19)	73" (1854)	3/4" X 3/4" (19x19) solid
2	End Cleats	3/4" (19)	54" (1372)	3/4" X 3/4" (19x19) solid

Cabinet Cut List (Vertical Orientation) - continued

King Bed (Mattress size 60"x80"x10" (1524x2032x254mm) maximum thickness)

Overall Cabinet Dimensions: 65 7/8"W x 88 1/4"H x 15 7/8" D (1673 W x 2242 H x 403 D)
 Projection from wall: 90 1/2"(2299)

Quantity	Description	Width	Length	Material
4 2 *or*	Bed Face Panels	15 7/8" (403)	82" (2083)	3/4" (19) Ply
	Bed Face Panels	31 3/4" (806)	82" (2083)	3/4" (19) Ply
2	Side Panel	16" (406)	88 1/4" (2242)	3/4" (19) Ply
2	Head Board (1)	15" (381)	64" (1626)	3/4" (19) Ply
	& Top Panel (1)	14 1/4" (362)	64" (1626)	3/4" (19) Ply
1	Top Facia	2" (51)	64" (1626)	3/4" (19) Ply
1	Bottom Rear Base	6" (152)	64" (1626)	3/4" (19) Ply
1	Bottom Kick	4" (102)	64" (1626)	3/4" (19) Ply
Frame Specifications Box				
3	Stiffeners	4" (102)	58 1/2" (1486)	3/4" (19) Ply
2	Side Rails	4 1/2" (114)	79 1/2" (2019)	3/4" (19) Ply
2	End Rails	4 1/2" (114)	61 1/2" (1562)	3/4" (19) Ply
2	Side Cleats	3/4" (19)	78" (1981)	3/4" X 3/4" (19x19) solid
2	End Cleats	3/4" (19)	60" (1524)	3/4" X 3/4" (19x19) solid

Cabinet Cut List (Horizontal Orientation)

Cabinet Components Description & Cut List

Cabinet Material: 3/4" (19) MDF or Plycore

Numbers in parenthesis () are millimeters.

For assembly, refer to pg. 9, Drawing #2

#	Qty	Description	Single	Double	King	Edge Band
1	2	Bed Face Panel	39" x 41 3/4" (990x1060)	39" x 56 3/4" (990x1441)	41 1/2" x 62 3/4" (1054x1594)	4 Edges
2	2	Side Panel	16" x 49 3/4" (406x1289)	16" x 64 3/4" (406x1645)	16" x 70 3/4" (406x1822)	2 Long Edges
3	1	Top Panel	16" x 78 1/2" (406x1994)	16" x 78 1/2" (406x1994)	16" x 83 1/2" (406x2121)	2 Long Edges
4	1	Top Facia	2" x 78 1/2" (51x1994)	2" x 78 1/2" (51x1994)	2" x 83 1/2" (51x2121)	2 Long Edges
5	1	Top Facia Stiffener	3" x 78 1/2" (76x1994)	3" x 78 1/2" (76x1994)	3" x 83 1/2" (76x2121)	2 Long Edges
6	2	Top Rear Stiffener (1) Bottom Rear Base (1)	4" x 78 1/2" (102x1994)	4" x 78 1/2" (102x1994)	4" x 83 1/2" (102x2121)	2 Long Edges
7	2	Bottom Kick (1) & Kick Stiffener (1)	4" x 78 1/2" (51x2045)	4" x 78 1/2" (51x2045)	4" x 83 1/2" (51x2172)	2 Long Edges
8	1	Head Board	15" x 78 1/2" (381x1994)	15" x 78 1/2" (381x1994)	15" x 83 1/2" (381x2121)	2 Long Edges
9	1	Head Board Stiffener	6" x 78 1/2" (152x1994)	6" x 78 1/2" (152x1994)	6" x 83 1/2" (152x2121)	0 Edges
10	1	Panel Connector	3" x 37" (76x940)	3" x 52" (76x1321)	3" x 58" (76x1473)	0 Edges



Cabinet Footprint Dimensions & Projection Distance from Wall (Horizontal)

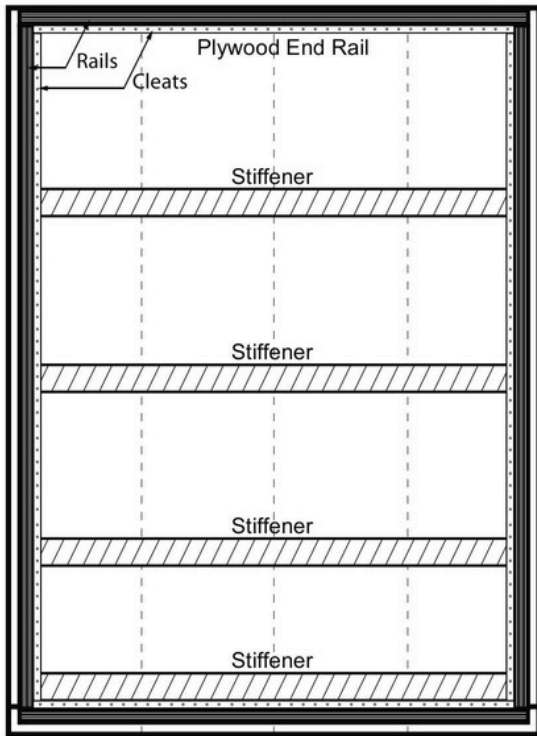
Numbers in parenthesis () are millimeters.

	Single	Double	King
Cabinet Size (D,W,H)	16" x 80" x 49 3/4" (406 x 2032 x 1264)	16" x 80" x 64 3/4" (406 x 2032 x 1645)	16" x 85" x 70 3/4" (406 x 2159 x 1797)
Projection from Wall	49" (1245)	64" (1626)	70" (1778)
Max Mattress Size	39" x 75" (990 x 1905)	54" x 75" (1372 x 1905)	60" x 80" (1524 x 2032)
Max Mattress Thickness	12" (305)	12" (305)	12" (305)

Stiffener Placement

Recommended for King Beds

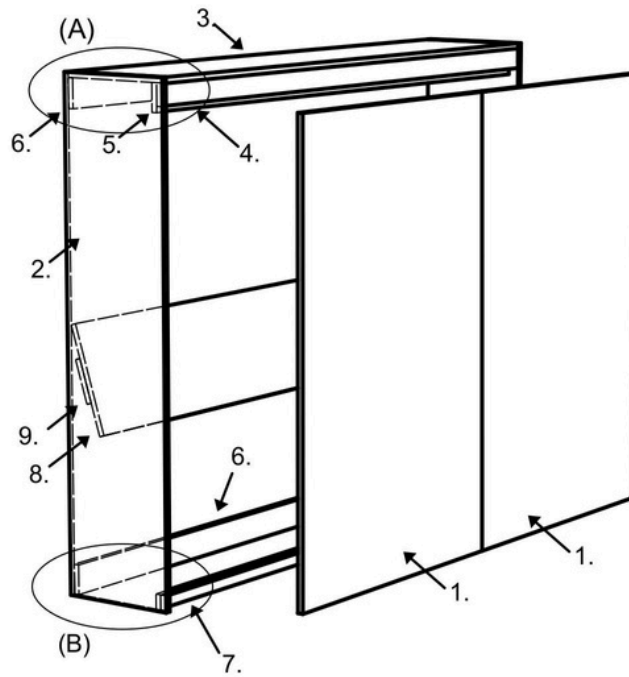
Head of Bed Face Panel
(Head Rail and Bed Face are Flush)



Drawing 1.

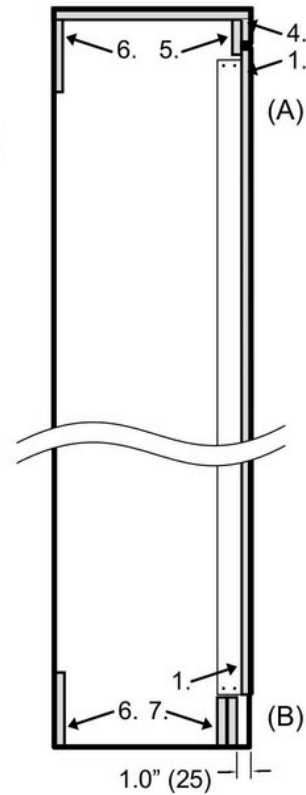
Bed Assembly (Horizontal Orientation)

Front View



Drawing 2.

Side View



Step by Step Instructions

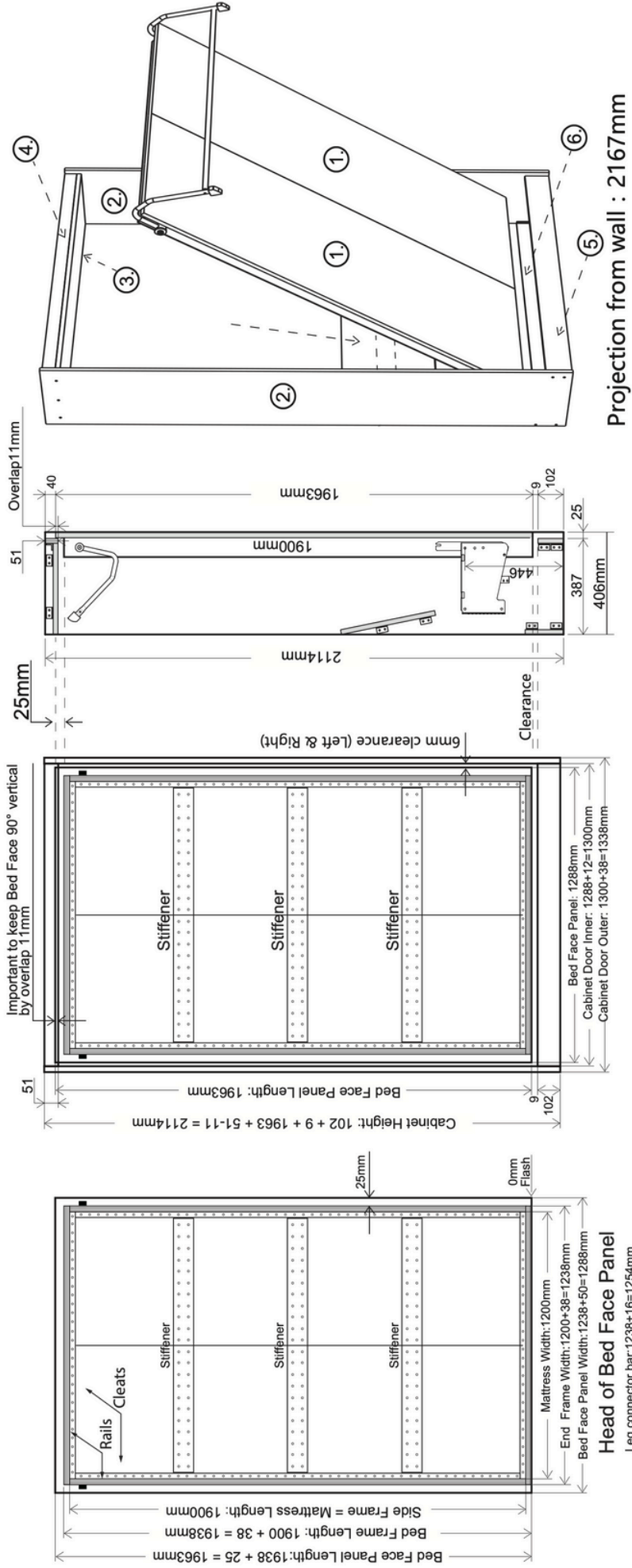
STEP 1: Prepare all Wood Cabinet Components

1. Clean and sand where necessary.
2. Tape edges that will be exposed:

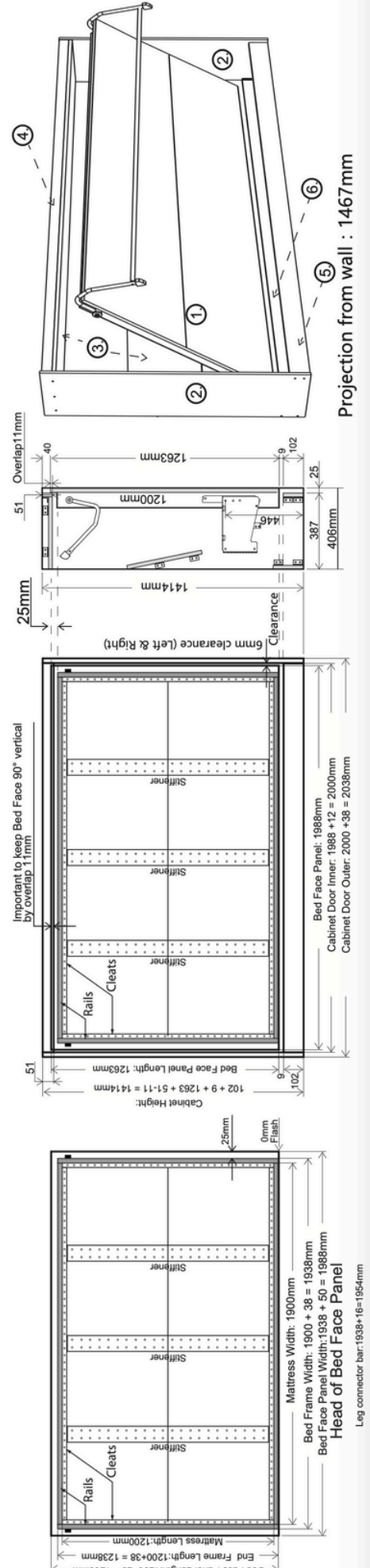
Face Panels	-	Tape all four edges
Bottom Kick	-	Tape two long edges
Bottom Rear Base	-	Tape one long edge
Head Board	-	Tape two long edges
Top Panel	-	Tape one long edge
Top Facia	-	Tape two long edges
Side Panels	-	Tape two long edges
3. Finish Components to your desired stain or paint colors.
(Side Panels, Headboard, Top Facia, Top Panel, and Bottom Kick)

NOTE: Do Not Finish the Bed Face Panels or the Rails at this time. To insure a positive glue bond, they should not be finished until after assembly. (Step #6).

060519 Vertical Beta Bed Small Double 1200x1900mm



060519 Horizontal Beta Bed Small Double 1200x1900mm



Marking the Mounting Holes for the Lift Mechanism

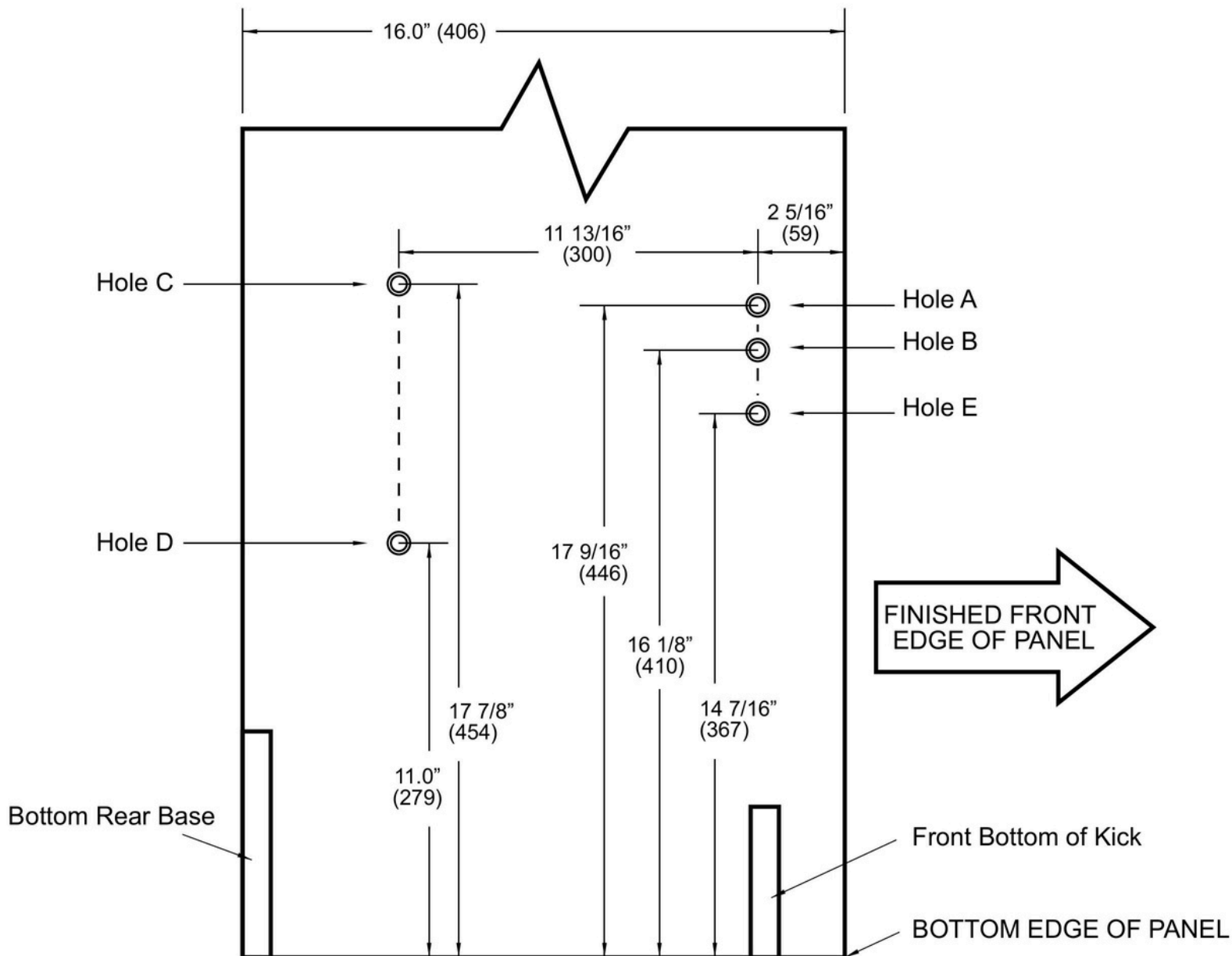
Numbers in parenthesis () are millimeters.

STEP 2: Mount the Lift Mechanism

Note: Mount the Lift Mechanisms prior to assembly of the Bed Cabinet (STEP 4).

1. Exactly mark the mounting holes on the inside of each side panel from the drill pattern in Drawing 3.
2. Drill a 1/16" (2mm) pilot hole for each mounting bolt. Drill the final hole with a 5/16" (8mm) bit.
3. Counter sink 5/8" (15mm) on the outside of the panels just deep enough for the 5/16" x 1 1/4" (8x32mm) Machine Screws.

NOTE: All location measurements are from the front edge of the Cabinet Side Panels. Refer to Drawing 3.



Drawing 3. (Drill pattern for SBLM Lift Mechanism)

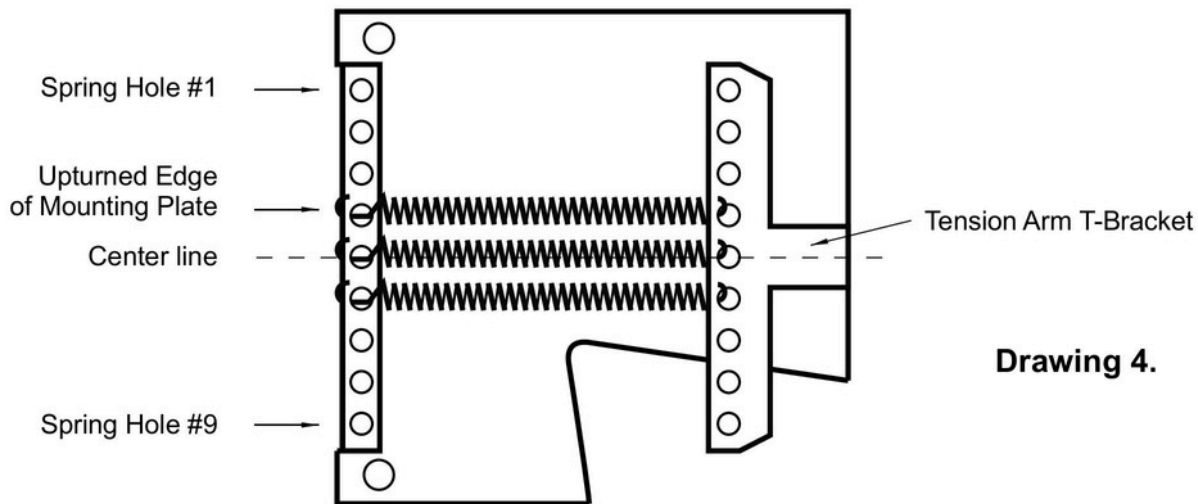
STEP 3: Install the Springs on the Lift Mechanisms

NOTE: The maximum number of springs that each Lift Mechanism can use is nine. Nine springs are provided for each lift mechanism; a varying number will be needed depending on bed size, mattress weight, and materials added to the panel face such as moldings or accessories.

Select your bed from this chart:

Mattress Thickness	8”(20)	10”(25) to 12”(30)
Single - Vertical Bed	3 or 4 per side	4 or 5 per side
Single - Horizontal Bed	1 or 2 per side	2 per side
Double - Vertical Bed	5 or 6 per side	6 per side
Double - Horizontal Bed	3 or 4 per side	4 per side
King - Vertical Bed	6 or 7 per side	7 per side
King - Horizontal Bed	4 per side	4 or 5 per side
Queen- Vertical Bed	8 or 9 per side	9 per side

1. Start by hooking one end of the spring under the up turned edge of the backer plate. Lay the spring down and hook it into the matching hole in the T-shaped tension arm. You may pry up this arm with a wood handle or shim to make inserting the hook easier.
NOTE: All hook openings should face you.
2. Install an equal number of springs on each side of the center hole. Imbalance of one spring is O.K. to the topside.
3. You should use the same number of springs and the same number of holes on both the Lift Mechanisms. However, to achieve balance, you may use *one* more spring on either the right or left Side Mechanism.
4. If it is necessary to remove the Face Panel, to add or subtract springs, reverse the procedures listed on pg.17 step 7 “Install the Bed Face Panel in Cabinet.” Be sure to engage the Left and Right Arm Locks as you remove the Bed Face.

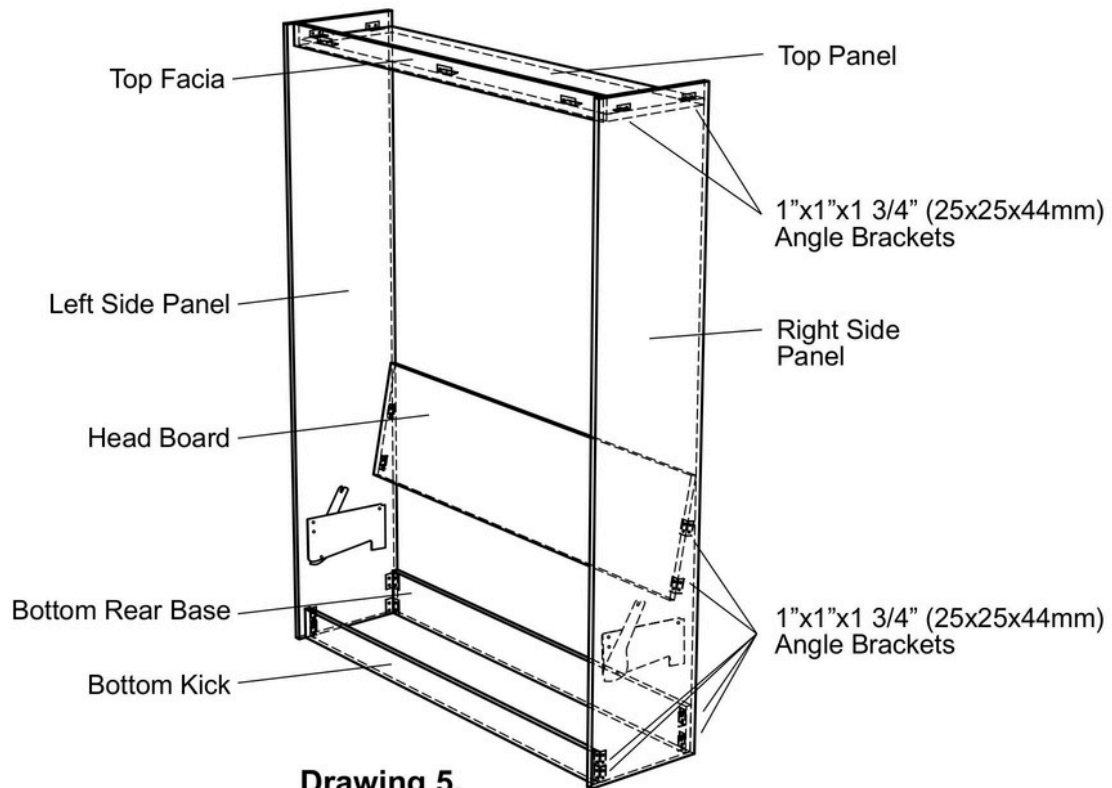


Drawing 4.

ALERT: If the bed slams shut, you must remove sufficient springs to have a soft closure. If the bed does not rest lightly on the floor when open, add the weight of linens and blankets to see if this helps balance. If you determine that you need more or less lift (springs) you should remove the Bed Face and make the necessary change. Your bed will function for many years when properly balanced so take the time now to make any needed adjustments.

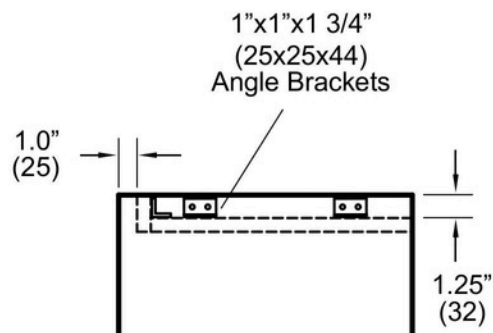
STEP 4: Assemble the Bed Cabinet (vertical orientation)

- Be sure that all Bed Cabinet components are cleaned, sanded, and finished at this time.
 - Bed Face Panels and Rails should not be finished at this time. Finishing will inhibit glue bond to Bed Face. Finish after assembly.
 - For easier final wall mount you should assemble bed cabinet in the room where it will be used.
 - Be sure Lift Mechanisms are securely installed.
1. Locate the mounting position of the Headboard, marking the left and right Side Panels 20" (508mm) from the floor and 3" (76mm) in from the back edge of the panels. Note from the Drawings 5 & 7 that this mounts the bottom edge of the headboard out 3" (76) from the back or wall edge of the Side Panels. Use the 1"x1"x1 3/4" (25x25x44mm) mounting brackets (2 each side). Be sure the top bracket is set low enough not to protrude beyond the back of the cabinet. Use #8 x 3/4" Pan head Screws. The Headboard location may vary slightly; just be sure it is secure and at the approximate 3" (76mm) distance from the back edge.
 2. Use Angle Brackets to assemble the Bottom Rear Base and Bottom Kick in the position shown in Drawings 5 & 7. Use two Angle Brackets on each end.
 3. Attach Top Panel as shown in Drawings 5 & 7. Be sure back edge of the Panel is flush with back of Side Panels and 1 1/4" (32mm) down from top of Side Panels to be flush with the bottom edge of the Top Facia. The Top Facia will cover the front edge of the Top Panel.

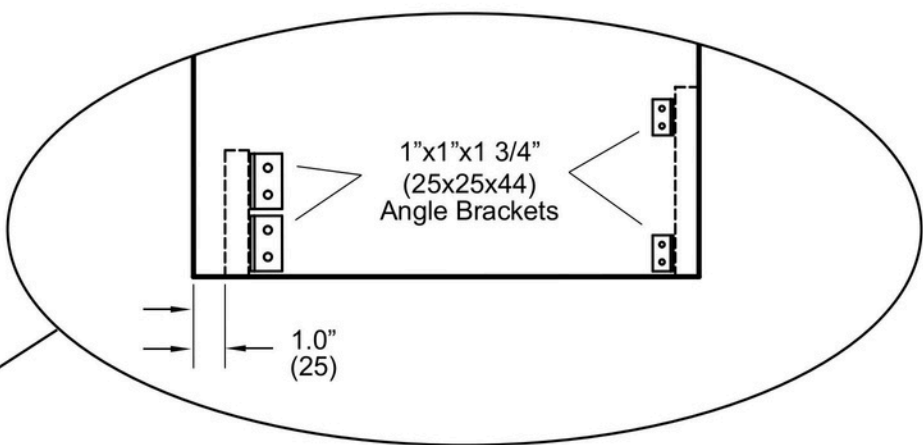
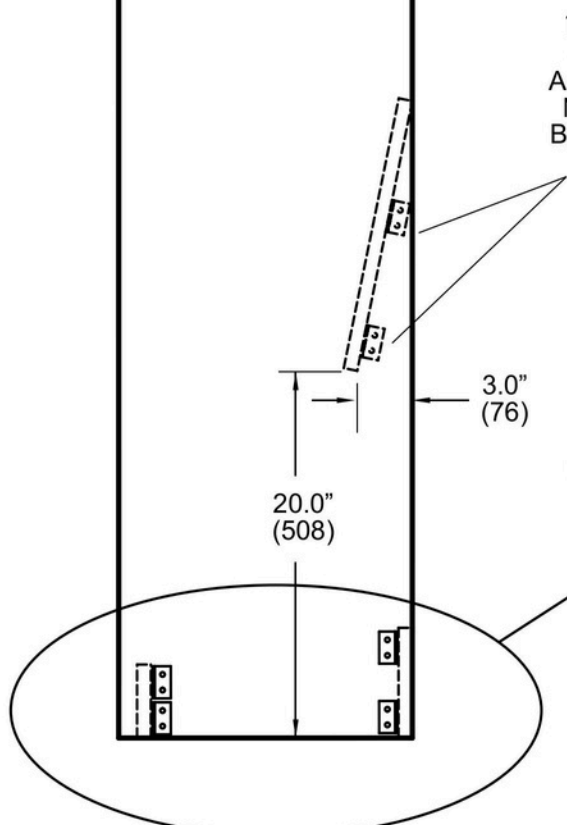
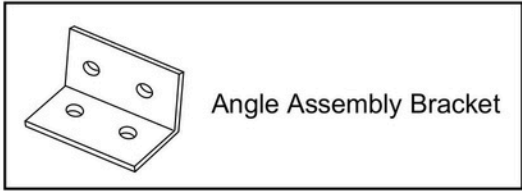
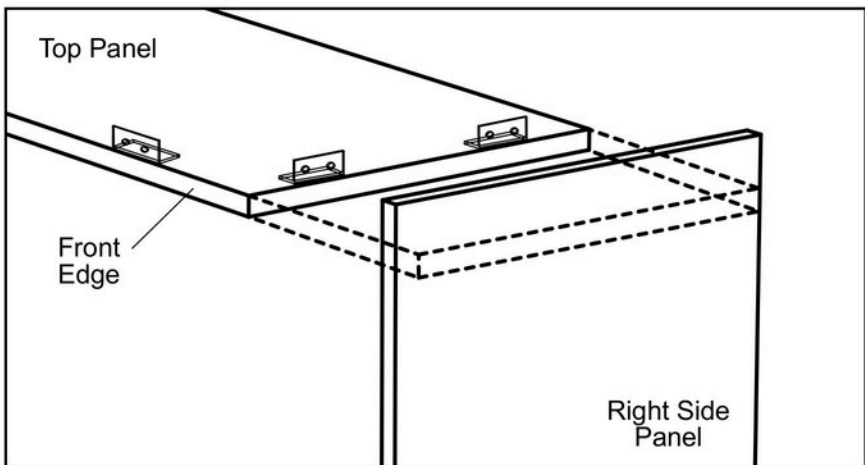


STEP 4: Assemble the Bed Cabinet (vertical orientation) - continued

Numbers in parenthesis () are millimeters.



Drawing 6.

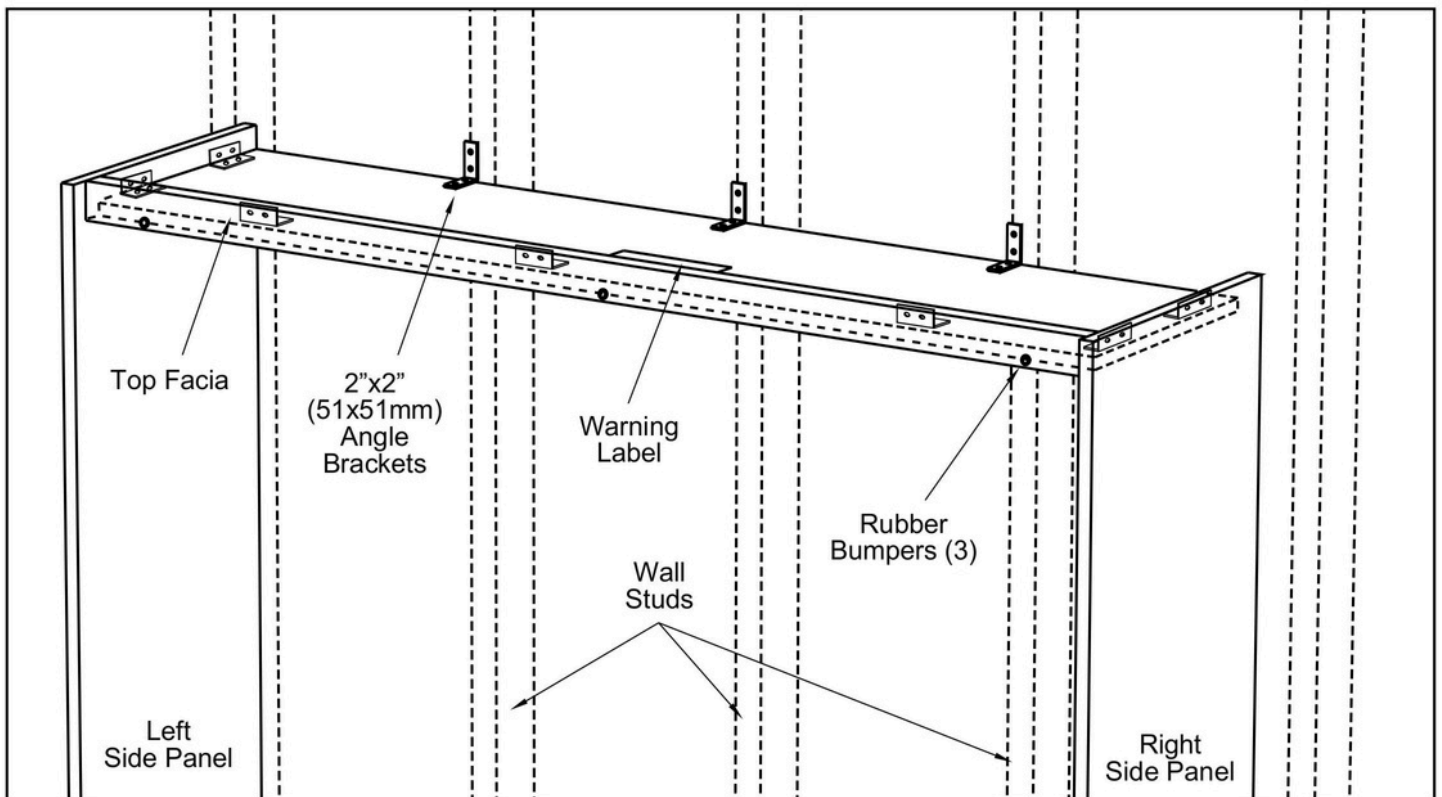


Drawing 7.

STEP 5: Attach Bed Cabinet Securely to Wall

Hints: If the room is carpeted you may raise the kick up to 1/4" (7mm) to clear the carpet. More than 1/4" (7mm) will obstruct the operation of the bed.

- You may or may not wish to remove the Base Board to allow the Bed Cabinet to fit flush against the wall. If you do remove the Base Board, save for later trim and replacement. If you do not wish to remove the Base Board, you may use a shim or filler strip of the same thickness at the top between the cabinet and the wall.
1. Place cabinet against wall. Make sure the cabinet is level and square. Measure diagonally to be sure of square. Bed will not operate if cabinet is not square. Check also for square from front to back as well as side to side. Use shims where necessary.
 2. Prior to placing cabinet against the wall, locate 3 studs or other wall frame members at the level of the Top Stretcher panel (top of bed).
Alert: The cabinet must be secured to studs or other wall structural members using the 2"x2" (51x51mm) L-Brackets supplied. If the wall is not a wood stud wall, use metal stud screws, toggle bolts or concrete expansion bolts if necessary.
 3. Now that the cabinet is square and plumb, use two #8 x 2" (M4x51mm) flat head wood screws in each or three 2"x2" (51x51mm) brackets to attach to studs at the top level of the Top Panel (see drawing 8). Re-check square and plumb and then secure 2"x2" (51x51mm) L-Brackets to Top Panel with #8 x 3/4" (M4x19mm) wood screws. Attach warning label to top of cabinet. Attach three Bumper Buttons to bottom of the front edge of the Top Facia. These Bumpers allow the Bed Face Panel to close quietly.



Drawing 8.

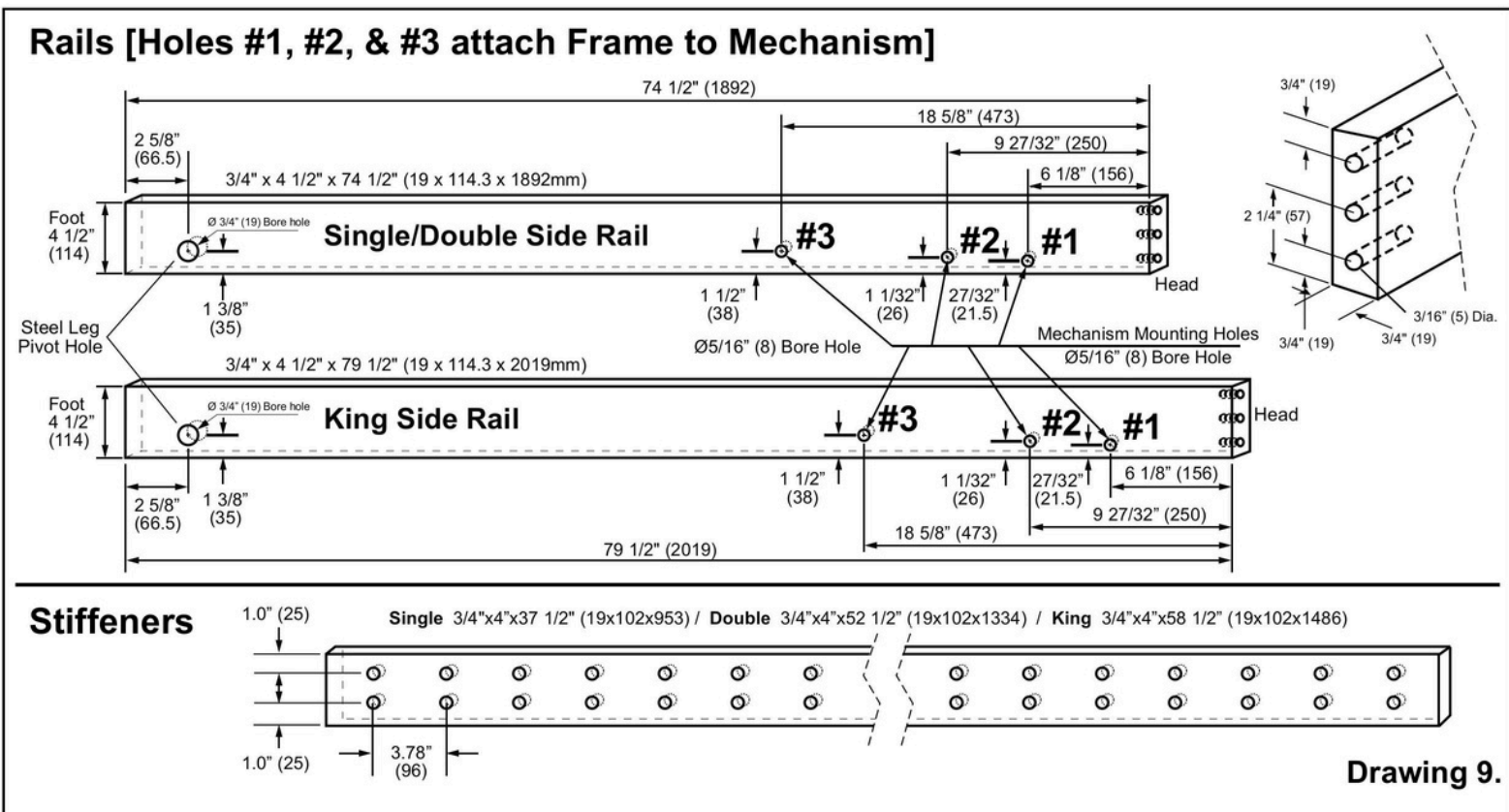
STEP 6: Assemble Bed Face Panel Unit - Prepare and assemble Cleats and Rails and attach to Bed Face Panel

1. Drill necessary holes to attach the Lift Mechanism and the fold down legs. Dimensions are in Drawing 9. **STOP!** If you are assembling the Bed Face Panel in the **Horizontal** Orientation, Drill Holes #1, #2, and #3 AND the Leg Pivot Holes must be put into the **END RAILS**, not the side rails as shown. The drawing indicates where these holes must be drilled for mounting the mechanism and leg assemblies to Bed Rails for vertical orientation; subtract 3/4" (19mm) from all dimensions for horizontal beds to allow for wood thickness.
2. Drill through the four Cleats at approximate 4" (100mm) intervals in both directions so they may be attached to the rails as well as to the Bed Face. Lay the rails out on the Bed Face Panel so you will not confuse left or right and the head and front of the Bed Face final assembly.
3. Glue and screw the Cleats and Rails together. Be sure the Cleats are inset 3/4" (19mm) from both ends of the proper rail. Be sure that the Cleats are on the inside of the Rails. Use #8 x 1 1/4" screws for this procedure.
4. Refer to Drawing 9 and drill the holes in the Side and End Rails for securing with three Confirmat screws at each corner of the Rails.

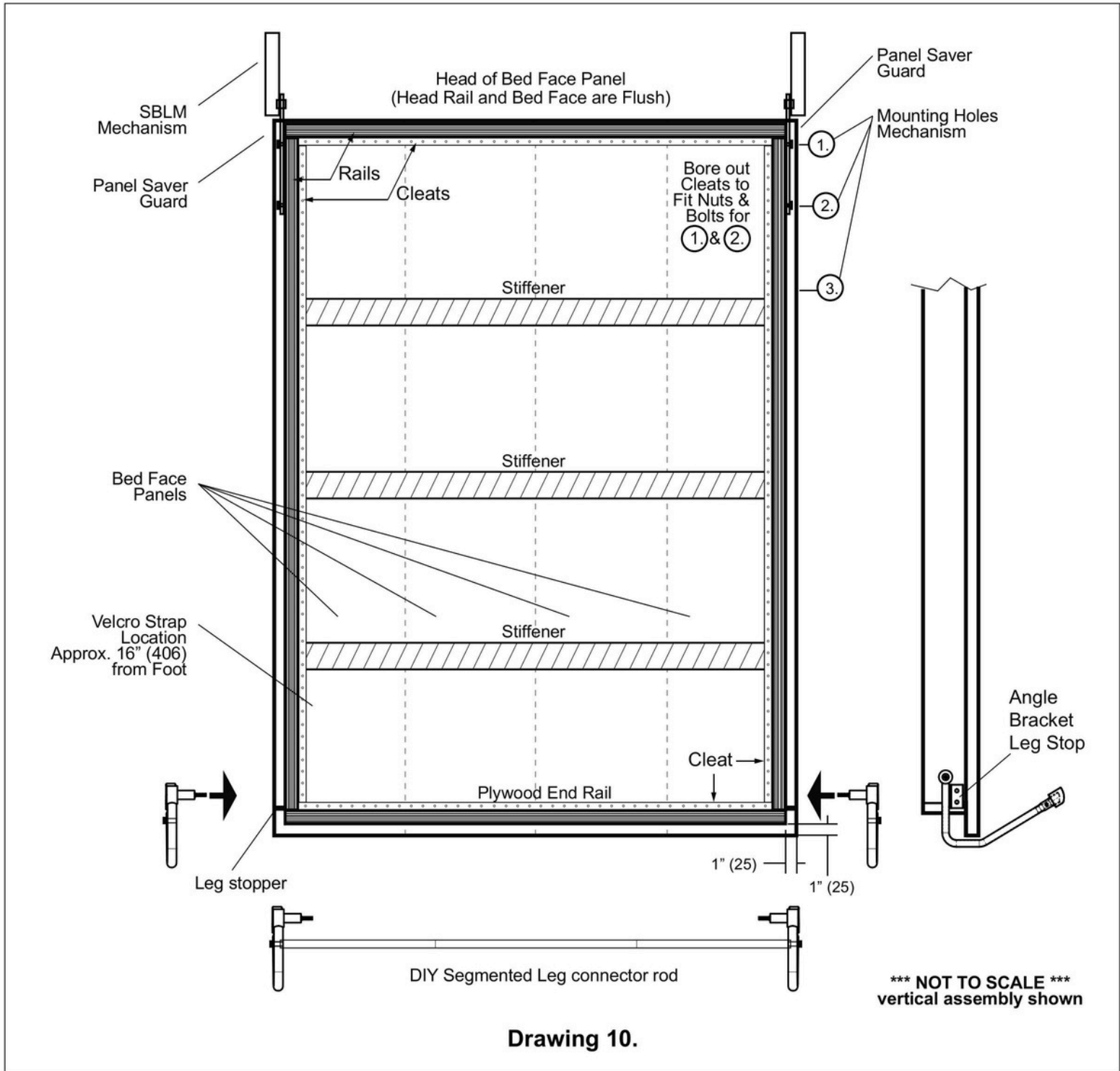
NOTE: The Bed Face Panel Unit absorbs the most weight and stress of all the Bed Cabinet components, therefore the unit must be glued and screwed at the time of assembly. Do not finish the wood components of this unit until it is completely assembled. This will assure maximum strength from the glued joints.

5. Position Bed Face Panels face down on a flat surface. Position three Stiffeners in locations shown in Drawing 10 - ends of stiffeners should be 2 3/8" (60mm) from edges of Face Panels to allow for Side Rails and Cleats. At this time drill two rows of pilot holes in the Stiffeners approximately 4" (100mm) apart and 1" (25mm) from both sides of the Stiffener.

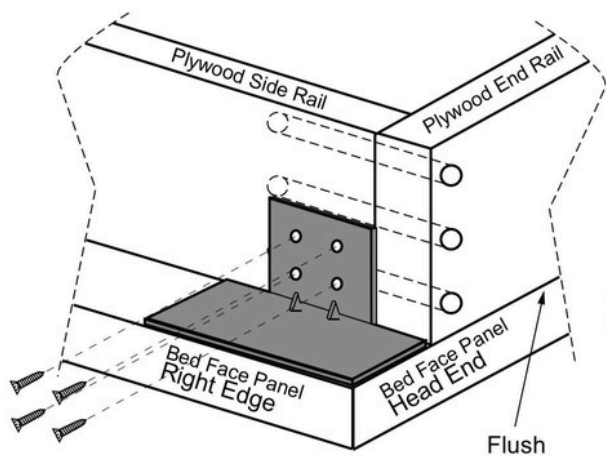
ALERT: use caution not to drill into the seam of the Face Panels.



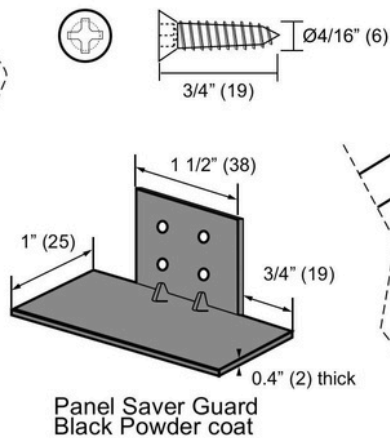
Drawing 9.



Drawing 10.

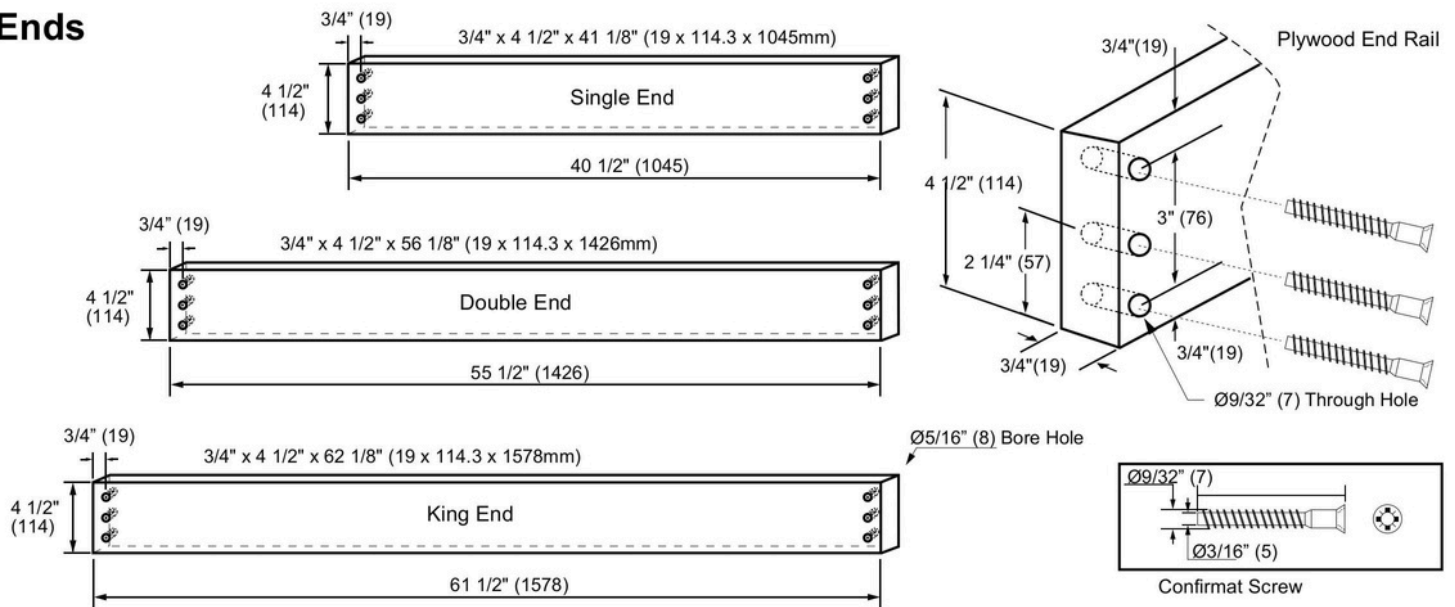


Drawing 11a.



Drawing 11b.

Ends



Drawing 12.

STEP 6: Assemble Bed Face Panel Unit - Prepare and assemble Cleats and Rails and attach to Bed Face Panel (cont.)

- Now "tack" this assembly together by loosely placing screws in the pilot holes nearest the corners. Be sure the unit is absolutely square. Now glue and screw the center stiffener in place. Check assembly for square and alignment. Now glue and screw the two other Stiffeners into position. All of the above assembly should be done with glue and #8 x 1 1/4" wood screws.
- Place the pre-assembled Cleats and Rails in their proper position on the Bed Face Panel. Use Drawing #8 as your guide to the final placement of the Cleats and Rails. Glue and screw the Cleats and Rails securely to the Bed Face Panel; be sure you have the 1" (25mm) overhang of the panel on two sides and the foot and that the head Rail is flush with the Head End of the Bed Panel.

Now that the Side and End Rails and Cleats are attached to the Bed Face, you have some minor tasks to complete.

NOTE: Lift Mechanism mounting holes #1 and #2 are partially blocked by the Cleats on both the left and right side. Using a 3/4" (19mm) spade bit, drill away enough of the Cleat so the nuts and washers for the mounting bolts will have adequate clearance.

- Tape the tops and ends of the Side and End Rails for a more finished appearance and to prevent possible snagging.
- Attach the Velcro straps approximately 16" from the Foot end of the Cleats. Use the 3/16" x 3/4" (O.D.) washers and #8 x 3/4" wood screws. Fold the Velcro strap over to screw through for extra strength. The Velcro hooks and loops should face each other.
- Press fit the Confirmat screw caps on all 12 Confirmat screws at the corners of the Rails.
- Attach the Universal Panel Saver Guards at the Bed Panel Head Corners shown in Drawing 11a.

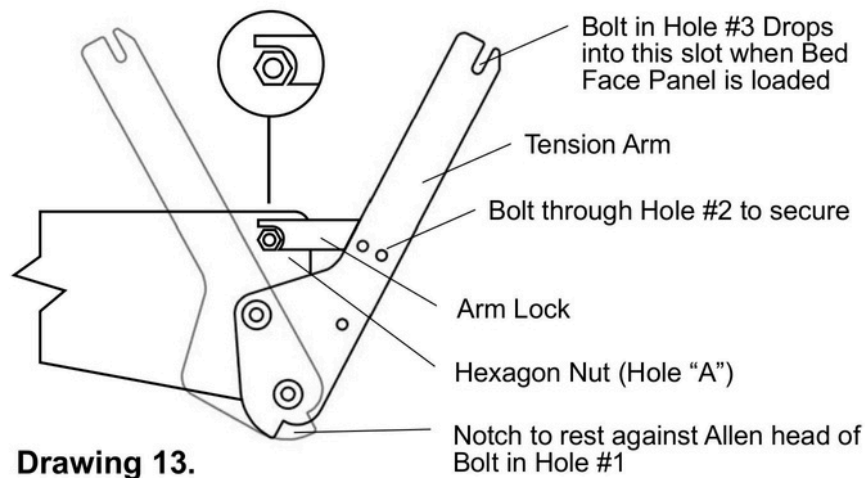
STEP 7: Install the Bed Face Panel in Cabinet

SETTING THE LIFT MECHANISM

NOTE: The Bed Face Panel is mounted between the Lift Mechanism Tension Arms using the supplied bolts through the holes #1-2-3 you have drilled in the Side Rails.

1. Set the left and right Tension Arms as shown in Drawing 13.
2. Place PVC pipe over Tension Arm. While sitting on floor, place one foot against the edge of the Side Panel to hold the Bed Cabinet from moving from the wall. Pull straight down (no side motion) so your assistant may place the arm lock in position to hold the Lift Mechanism in the partially open position. Repeat this procedure with the other mechanism.

ALERT: Be sure both arm locks are secure against the hexagon nuts. Do not reach around or behind the Tension Arms; serious injury may occur if the Tension Arm is accidentally tripped. If possible, have assistant help in the setting of the mechanism and the loading of the Bed Face Panel.



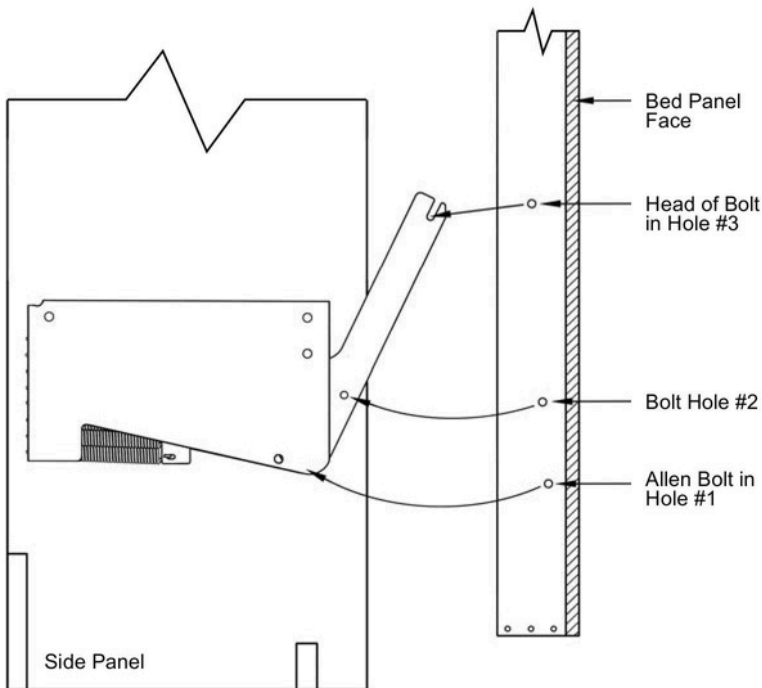
Drawing 13.

3. Install the two 5/16" x 1 1/4" Allen socket head bolts in the holes #1. The head of the bolts should be outside the Rails. Use 5/16" x 7/8" washer and 5/16" Nylock nut on the inside. Securely tighten.
4. Install two 5/16" x 1 1/4" bolts (heads outside of Rails in holes #3). Put a 5/16" x 7/8" Flat washer and 5/16" Nylock nut on each bolt from the inside of the Side Rail. Finger tighten only and leave body of 5/16" bolt protruding on the outside of Side Rail.
5. Place one 5/16" x 1 1/4" bolt, 5/16" x 7/8" Flat washer, and 5/16" Nylock nut on the floor by the front edge of each Side Panel - these will be installed in holes #2 after the Bed Face Panel is mounted to the Lift Mechanism.

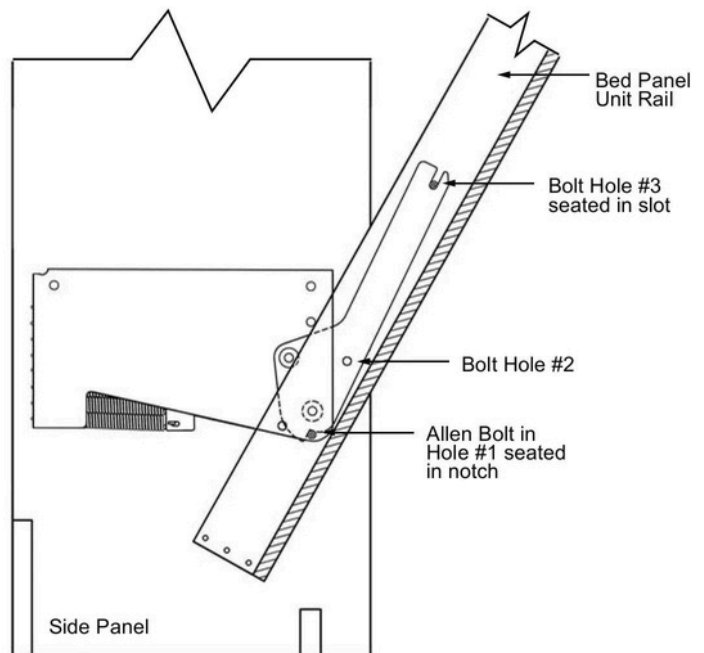
NOTE: Keep the proper size wrenches handy to securely tighten the bolts in holes #2 and #3, which is part of the next step.

STEP 7: Install the Bed Face Panel in Cabinet (cont.)

6. Stand the Bed Face Panel on the Head end and align it just in front of the Tension arms. Gently (do not bump the Torsion Arms) work the Side Rails into position between the Torsion Arms. Carefully lift the Bed Face Panel approximately 4" (100mm) or enough for the 5/16" (8mm) bolt loosely secured in hole #3 to drop into the slot on the end of the Tension Arm. Repeat this procedure on both sides of the Bed Face Panel.
7. Tilt the Bed Face Panel out until the arm locks disengage and the Allen socket head bolt head, in hole #1, is seated in the notch at the bottom of the tension arm. Tighten the 5/16" (8mm) bolts in holes #3 securely.
8. Install the 5/16" (8mm) bolts in holes #2 and securely tighten. Let the Bed Face Panel close gently. Do not let it slam shut. Damage can be caused by slamming - especially if the mattress is not in place.
9. **ALERT:** Place the mattress across the Bed Face Panel so it will not slam shut. If this is not possible, your assistant must hold the panel down.



Drawing 14.



Drawing 15.

STEP 8: Install Handles - Legs - Mechanism Covers - Mattress

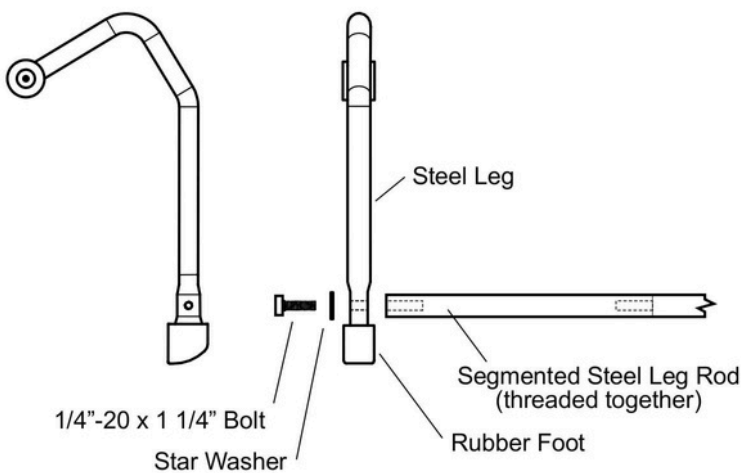
1. Position and secure handles for ease of operation. Measure down approximately 36" (915mm) from the panel top to the top of the handles.
2. Install legs with the 1 1/2" x 5/16" washer on the inside of the Rails and the Nylon washer on the outside. Tighten nut to have a small amount of friction when leg assembly is rotated from the up to down position.
3. Pre-drill and screw leg stops in position shown on Drawing 17. NOTE: Leg stop should hold leg in horizontal position as shown. Use #8 x 3/4" screws.
4. Install leg connector rod between legs and secure with 1/4" x 1 1/4" Hex head bolts and star washers. Assemble modular sections of leg connector rod. Be sure they are securely tightened so not to loosen and wobble in use. See pg. 20 for direction.
5. Install mattress and secure with previously installed Velcro straps. Cut the excess Velcro to leave about 12" (300mm) of overlap.
6. Snap the powder coated steel mechanism covers in place - secure with #8 x 1 1/4" black wood screws through the standoff on the backer plate.

Follow up to Initial Assembly

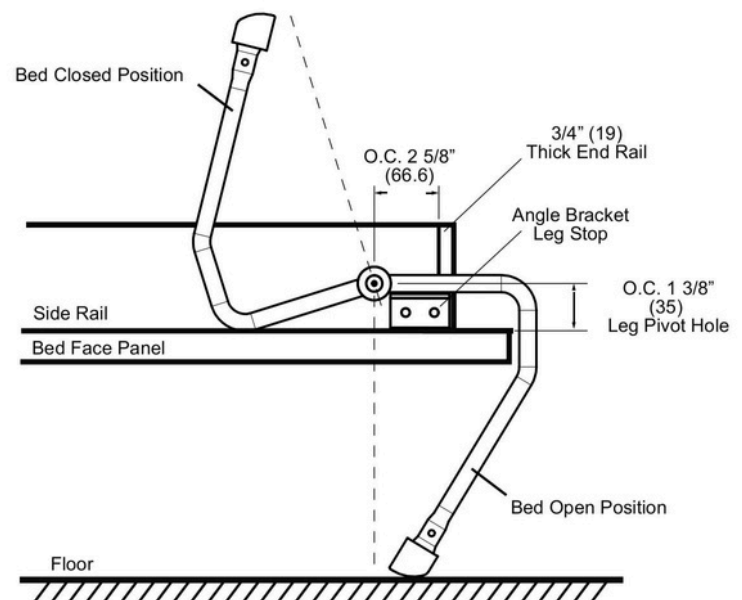
Level or square problems of Bed Face fit to Cabinet. Nudge base of Cabinet at the floor level - or do shims under the Side Panels.

Feel of Stiffeners is evident through mattress. Add foam panels or layers of flat corrugated cardboard between stiffeners.

If bed is too heavy to operate easily or slams shut: remove Bed Face Panel and add or subtract springs. At this time you may decide to use one more or less spring(s) on the left or right side Lift Mechanism.



Drawing 16.

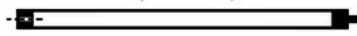


Drawing 17.

STEP 8: Segmented Leg Rod Pieces for Assembly

Universal Leg Rod Pieces - Each Piece Used with All Bed Sizes

A: 20.59"(523mm)


 (1) 20.59" (523mm) - 1 Female Threaded End, 1 Male Threaded End

B: 20.59"(523mm)


 (1) 20.59" (523mm) - 2 Female Threaded Ends

Bed Specific Leg Rod Pieces - Provided with All Bed Sizes

C: 15"(381mm)

 (1) 15.0" (381mm) - Used with Double Beds - 1 Female End & 1 Male End

D: 21.02"(534mm)

 (1) 21.02" (534mm) - Used with Queen Beds - 1 Female End & 1 Male End

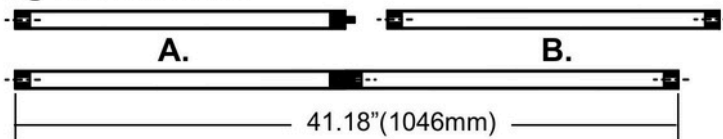
E: 14.57"(370mm)

 (1) 14.57" (370mm) - Used with Horizontal Single/Double Beds - 1 Female End & 1 Male End

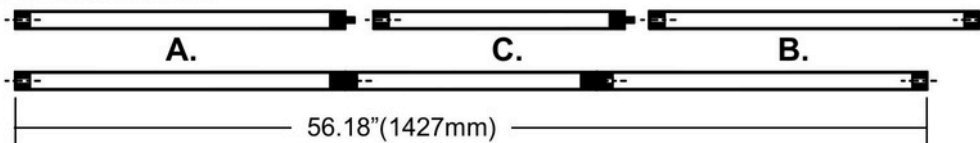
F: 4.57"(116mm)

 (1) 4.57" (116mm) - Used with Horizontal King Beds - 1 Female End & 1 Male End

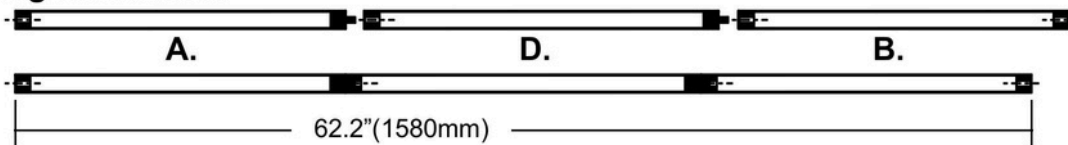
Single Assembled



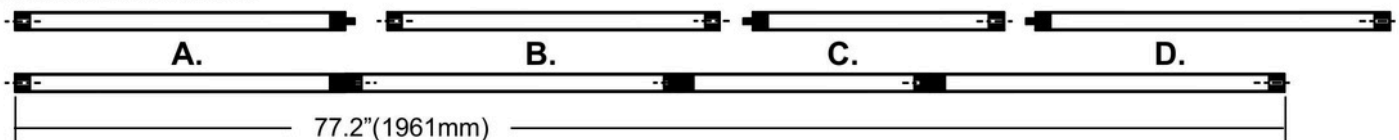
Full Assembled



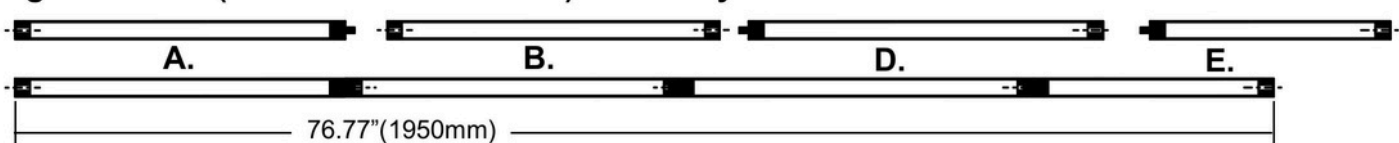
King Assembled



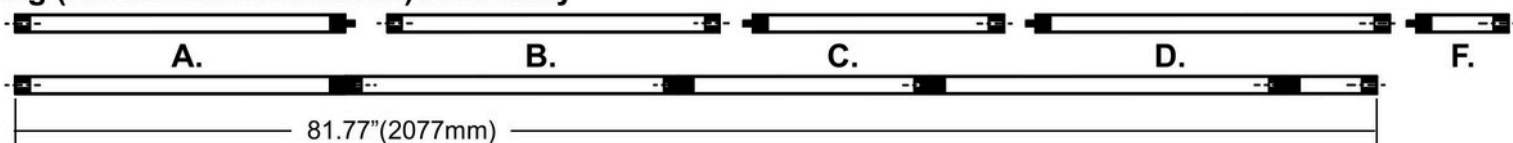
Queen Assembled



Single / Double (Horizontal Orientation) Assembly



King (Horizontal Orientation) Assembly



Beta Kit leg rod combinations - additional information

Different widths of bed frame can be created from the 6 leg rods supplied in the Beta DIY kit. The following table gives the range of permutations possible from leg rods in a standard Beta DIY kit as supplied in a standard package. Leg segments are screwed together in these combinations using items 'A' to 'F' to give the various lengths. These then dictate the frame size in column 3 which is used to calculate the length of frame needed for the width desired. Note: you must include leg B in every combination as this is female both ends.

Inch conversion: 2.54 cm = 1 inch

1 USA sizes European size	size needed		frame size (W)		closest leg rod combination						leg rod length
	cm	inch	cm	inch	A	B	C	D	E	F	total cm
	80	31,50	83,8	32,99		B 52,3			E 37		89,3
	90	35,43	95,4	37,56		B 52,3			E 37	F 11,6	100,9
US single	97	38,19	99,1	39,02	A 52,3	B 52,3					104,6
	100	39,37	100,2	39,45		B 52,3		D 53,4			105,7
	107	42,13	110,7	43,58	A 52,3	B 52,3				F 11,6	116,2
	120	47,24	121,9	47,99		B 52,3	C 38,1		E 37		127,4
US double	137	53,94	137,2	54,02	A 52,3	B 52,3	c 38,1				142,7
	140	55,12	148,8	58,58	A 52,3	B 52,3	c 38,1			F 11,6	154,3
US queen	152	59,84	152,5	60,04	A 52,3	B 52,3		D 53,4			158
	160	62,99	164,1	64,61	A 52,3	B 52,3		D 53,4		F 11,6	169,6
	180	70,87	185,8	73,15	A 52,3	B 52,3	C 38,1		E 37	F 11,6	191,3
US S & D horiz.	190	74,80	189,5	74,61	A 52,3	B 52,3		D 53,4	E 37		195
US King	191	75,20	190,6	75,04	A 52,3	B 52,3	C 38,1	D 53,4			196,1
	200	78,74	201,1	79,17	A 52,3	B 52,3		D 53,4	E 37	F 11,6	206,6
US Q horiz.	200	78,74	202,2	79,61	A 52,3	B 52,3	C 38,1	D 53,4		F 11,6	207,7
	220	86,61	227,6	89,61	A 52,3	B 52,3	C 38,1	D 53,4	E 37		233,1

leg rod sizes - standard DIY kit - 1 of each size	cm	end finish
A	52,3	O +
B	52,3	O O
C	38,1	O +
D	53,4	O +
E	37	O +
F	11,6	O +

O = fem thread
+ = male thread

To make a 900mm wide frame you use B, E and F

Standard leg rod lengths (one piece) are also available for the US single, double, queen and king US sizes and are supplied as a one piece length in Alpha Panel bed kits.

Horizontal orientation - for standard USA sizes.

Bed 'length' (becomes the 'width' so needs a long leg rod.)

L-77 is used for horizontal mounted single and double frames (as the leg length is dictated by the 'length' of the bed in that configuration)

L-82 is used for horizontal queen - same reason as above